

Porous Aromatic Frameworks Impregnated with Lithiated Fullerenes for Natural Gas Purification

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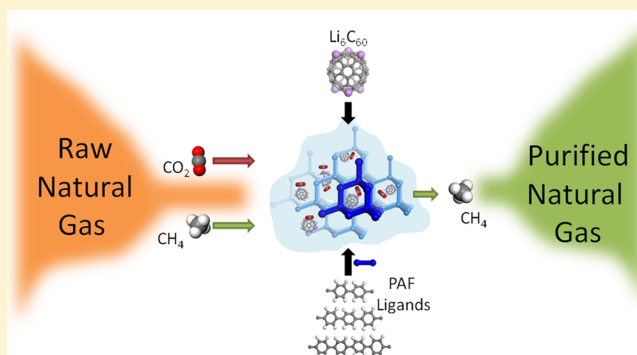
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S Supporting Information

ABSTRACT: Natural gas, a lower emission alternative than its fossil fuel counterparts, requires the removal of carbon dioxide, known as “sweetening”, prior to its use. In this study we computationally explore the separation of methane and carbon dioxide using a new adsorbent consisting of lithium-decorated fullerenes (Li_6C_{60}) impregnated within a series of porous aromatic frameworks (PAFs) of various pore sizes. The strong affinity of CO_2 with the impregnated frameworks, confirmed by density functional theory, leads to selective adsorption over CH_4 . The impregnation can also double the CO_2 adsorption capacity compared to the bare PAF and increase selectivity of CO_2/CH_4 up to 48 for an optimum amount of Li_6C_{60} , which is above the current industry benchmark. Overall, the study reveals physical insights and proposes impregnated PAFs to be promising candidates for CO_2/CH_4 separations for natural gas purification.



I. INTRODUCTION

Natural gas as a vehicular fuel has a number of advantages both economically and environmentally. Compared to other fossil fuels like gasoline or diesel, natural gas reduces the amount of byproduct of CO, CO_2 , and SO_2 by 97, 24, and 90%, respectively.^{1,2} Natural gas contains a variable amount of methane (CH_4) ranging from (27–95%), with a wide range of other components including CO_2 depending on the source;³ see the world reservoir Table S1 (Supporting Information). The presence of CO_2 reduces the energy content of natural gas, contributes to climate change and often leads to pipeline corrosion.^{1,4} To prevent this and also to increase the commercial value of natural gas, it should meet established purity specifications that are known as “pipeline-quality-methane”. To meet this criteria, the maximum amount of CO_2 concentration cannot exceed 2%.¹ In addition, when natural gas is transported over great distances, the use of pipelines is too expensive and inefficient, and therefore liquefied natural gas (LNG) is a more efficient form of transport.⁵ To make LNG, the gas is cooled to cryogenic conditions. During this process, the CO_2 present can freeze and block pipeline systems which will cause transportation issues.⁶ In locations such as Germany (Central European Pannonian basin) or South Australia (Cooper Eromanga basin)⁷ this CO_2 contamination exceeds 10%. As a result, it is critical to remove

CO_2 from natural gas for economic, operational, safety, and environmental reasons.^{8,9}

For the separation of CO_2 from a CO_2/CH_4 mixture, various technologies are available, such as chemical absorption,^{10,11} thermal and pressure swing adsorption,^{12,13} cryogenic distillation,¹⁰ and membrane separation.^{14,15} Among these gas separation techniques, adsorption-based separation has become a major gas separation tool in industry due to its inherent simplicity, ease of control, and relatively low operating costs.^{3,16} However, with the growing global demand for natural gas, separations must become more efficient for natural gas to remain economically competitive above other harmful fuel alternatives.

Several families of microporous materials have been considered for the selective adsorption of CO_2/CH_4 mixtures such as zeolites, metal–organic frameworks, activated carbons, silica, nanotubes, and other inorganic structures.^{4,9,17–21} In industry, for example, the adsorption process has been successfully implemented across the USA for the recovery of CH_4 from landfill gases using zeolites.^{3,22} To further improve the performance of these systems, adsorbents must adsorb

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more gas at higher selectivities while retaining chemical, physical, and thermal stability.

Porous aromatic frameworks (PAFs) were reported as a new family of ultraporous materials with surface areas above 5000 m²/g, 5 times above that for zeolites, and thus capable of adsorbing copious amounts of gas. To date, most studies of adsorption in PAFs have focused on gas storage applications, and it is known that capacities can be drastically enhanced when the PAF surface is chemically functionalized.^{23–26} We recently considered PAFs for enhancing volumetric hydrogen storage at low pressure.²⁷ Our work showed that the incorporation of lithiated fullerenes (Li₆C₆₀) in PAFs can enhance the volumetric capacity of H₂ from 12 to 44 g/L. Peng et al.²⁸ have used C₆₀ intercalated graphite for purification of CO₂ from CH₄ and calculated a selectivity of 8. We expect that the metal sites on Li₆C₆₀ will increase the polarization of CO₂ molecules and consequently achieve a higher CO₂/CH₄ selectivity than bare C₆₀.

Here we considered PAFs impregnated with Li₆C₆₀ by enhancing volumetric surface area and tuning the porosity for the separation of CO₂ over CH₄, shown schematically in Figure 1. In this work, single component adsorption of CH₄ and CO₂

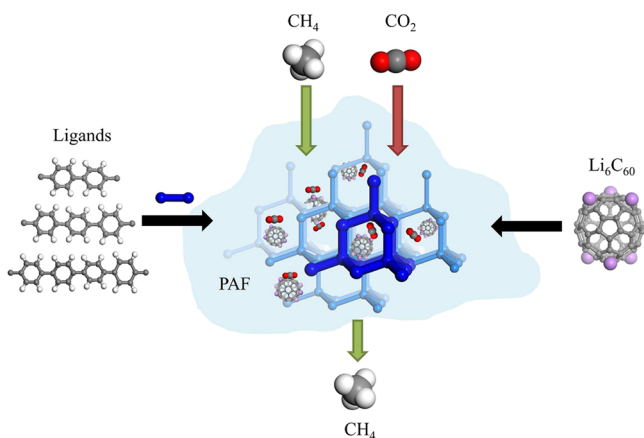


Figure 1. Schematic of CO₂/CH₄ separation in Li₆C₆₀ impregnated PAF.

within Li₆C₆₀ impregnated PAFs of various pore sizes at close to ambient conditions has been simulated. From the single component isotherms, the adsorption behavior of binary mixtures using the ideal adsorbed solution theory (IAST) was obtained.^{29,30} Although this material may not be economically feasible, the scientific principles underlying the performance enhancement is of value. Structure–property relationships revealed the dominant structural characteristics responsible for enhanced separation. Finally, performances were benchmarked with conventional adsorbents.

II. MODELS AND SIMULATION

In this work the PAF structures were constructed following details outlined by Lan et al.³¹ The structures include PAF-30X (X = 1–4), where 3 means 3D structure and X denotes the number of phenyl rings used to replace the C–C bond. Each unit cell was constructed using the Forcite module of the Material Studio package with cubic periodic boundaries.³² Lithiated fullerenes were randomly inserted within the PAF unit cell followed by geometry optimization.

Charges were assigned to each atom within the nLi₆C₆₀@PAF structures using density functional theory (DFT); see Figure S1 in the Supporting Information. We followed the calculation details of Babarao et al.³³ DFT was implemented in DMol3 on the basis of fragmental clusters.³⁴ The cleaved bonds of the cluster model were saturated by methyl groups to maintain original hybridization. Double- ξ numerical polarization (DNP) with the PW91 functional set was used in the DFT calculations. The basic principal of the DNP set is that it incorporates p-type polarization into hydrogen atoms and d-type polarization into heavier carbon atoms. The atomic charges calculated from DFT calculations were evaluated by fitting to the electrostatic potential function using the Merz–Kollan (MK) scheme.^{35,36}

The prediction of CO₂ and CH₄ uptake inside the nLi₆C₆₀@PAF structures were calculated by the Grand Canonical Monte Carlo (GCMC) routine. GCMC has been used widely for the simulated separation of CO₂/CH₄ mixtures.^{17,21,37–40} CO₂ was represented as a three-site rigid molecule, and its intrinsic quadrupole moment was described by a partial charge model. The partial charges on C and O atoms were $q_c = 0.576e$ and $q_o = -0.288e$, respectively. The CO₂–CO₂ intermolecular interactions were modeled as a combination of Lennard-Jones (LJ) and Coulombic potentials,

$$U_{ij}(r) = 4\epsilon_{ij} \left[\left(\frac{\sigma_{ij}}{r_{ij}} \right)^{12} - \left(\frac{\sigma_{ij}}{r_{ij}} \right)^6 \right] + \frac{q_i q_j}{4\pi\epsilon_0 r} \quad (1)$$

where r is the distance between two atoms, σ_{ij} and ϵ_{ij} are collision diameter and potential well depth, respectively, q_i and q_j are partial charges located at site i and j , respectively, and $\epsilon_0 = 8.8542 \times 10^{-12} \text{ C}/(\text{N}/\text{m}^2)$ is the permittivity of a vacuum. The long-range electrostatic interactions were handled via the Ewald summation method. CH₄ was represented by a united-atom model⁴¹ with the LJ potential parameters.⁴² Lorentz–Berthelot mixing rules⁴³ were applied to calculate the interaction between PAFs, lithium, fullerene, CO₂ and CH₄. The force fields adopted were used previously and have been compared with the experimental data, listed in Table 1.^{44–46}

Table 1. Lennard-Jones and Coulombic Parameters^a

species	site	LJ and Coulombic potential			ref
		σ (Å)	ϵ/k_B (K)	q (e)	
CO ₂	C	2.789	29.66	+0.576	51
	O	3.011	82.96	−0.288	
CH ₄	C	3.73	148	0	51
CH ₄ –C ₆₀	C _{CH₄–C₆₀}	3.5805	70.5		52
CO ₂ –C ₆₀	C _{CO₂–C₆₀}	3.11	32.33		45
	O _{CO₂–C₆₀}	3.16	54.6		
CH ₄ –PAF	C _{CH₄–C_P²}	3.36	225.44		53
	C _{CH₄–C_P³}	3.90	80.52	see Supporting Information	
	C _{CH₄–H_P}	2.75	24.16		
CO ₂ –PAF	C _{CO₂–C_P²}	3.8	69.44		54
Li–CH ₄	Li–CH ₄	2.89	59.88		55
Li–CO ₂	Li–C _{CO₂}	2.4865	19.32		
	Li–O _{CO₂}	2.5975	32.31		

^aHere, C_P³ and C_P² represent sp³ and sp² carbon atoms in all PAFs, respectively.

DFT calculations were performed with the Vienna Ab Initio simulation package (VASP)⁴⁷ to calculate the CO₂–PAF and CO₂–Li₆C₆₀ binding energies. The projector augmented wave (PAW) methods⁴⁸ were used to describe the core and valence electrons. The Perdew–Burke–Ernzerhof (PBE)⁴⁹ was used to describe the electron exchange and correlations. The DFT-D2 method⁵⁰ was applied for the long-term van der Waals dispersion corrections. The Brillouin zone was sampled centered γ centered k -point mesh. The binding energy was calculated according to the formula:

$$E_{\text{binding}} = E_{\text{substrate+gas}} - E_{\text{substrate}} - E_{\text{gas}} \quad (2)$$

GCMC simulations were carried out for the adsorption of single components within the range of frameworks. As a widely used technique to simulate adsorption, GCMC allows the comparison of adsorbate chemical potentials in both adsorbed and bulk phases. In this method, the adsorbent structures were treated as a rigid body. A total of 10⁷ trial moves were used for equilibration and another 10⁷ moves for the production steps to calculate the average amount of adsorbed gas molecules. To verify the force field, comparisons were made to experimental single component CO₂ isotherms²⁴ (Figure 2).

IAST has proven an effective method for predicting gas mixtures within a wide variety of porous materials, such as zeolites,^{17,56} MOFs,^{9,57} and ZIFs.^{21,38,58} The method considers the spreading pressure of each gas upon a uniform surface. Perez-Carbajo et al.⁵⁹ recently demonstrated that IAST could reasonably describe the mixed adsorption of a five component mixture (CO₂, CH₄, CO, N₂, and H₂) within a range of zeolites (FAU, MFI, MOR, and DDR) up to 100 bar. Here the method was utilized to calculate the selectivity across a range of feed composition ratios.

III. RESULTS AND DISCUSSION

The effect of Li₆C₆₀ impregnation upon adsorption up to 2 bar and 298 K is shown in Figure 2a–c for CO₂ and for CH₄ in Figure 3a–c for PAF-302, PAF-303, and PAF-304, respectively. The trends are highlighted with arrows. CO₂ uptake reaches a maximum at a particular amount of Li₆C₆₀ whereas the CH₄ uptake continually decreases with impregnation.

The maximum uptake of CO₂ at 2 bar was found to be 15.6 mmol/g in PAF-302 impregnated with one Li₆C₆₀ molecule, which is approximately a 100% increase in adsorption capacity compared to that of the bare PAF. The maximum CO₂ uptakes for PAF-303 and PAF-304 were 12 and 11.5 mmol/g with 10 Li₆C₆₀ and 27 Li₆C₆₀, respectively, which are approximately a 98% and 47% increases compared to uptakes of bare PAF-303 and PAF-304. Moreover, the maximum numbers of impregnated Li₆C₆₀ that can fit within the PAF unit cells are 6, 17, and 40 for PAF-302, PAF-303, and PAF-304, respectively.

There are two reasons for the maximum CO₂ uptake at a particular loading. One reason is that the highest N₂ accessible volumetric surface area (m²/cm³) was reached at that particular loading, shown in Figure 4. The second reason is that the interactions between CO₂ and Li₆C₆₀ are strong whereas for CH₄ these interactions are negligible, shown in Figure 5. Therefore, the CO₂ uptake increases with the increased surface area whereas CH₄ uptake does not benefit from the increased surface area and rather is inhibited by the loss in pore volume.

The volumetric surface area was found to correlate with the CO₂ uptake (Figure 4). Upon impregnation of Li₆C₆₀ in all three PAFs, the surface area and the CO₂ uptake both increase up to a maximum level followed by a decrease with further

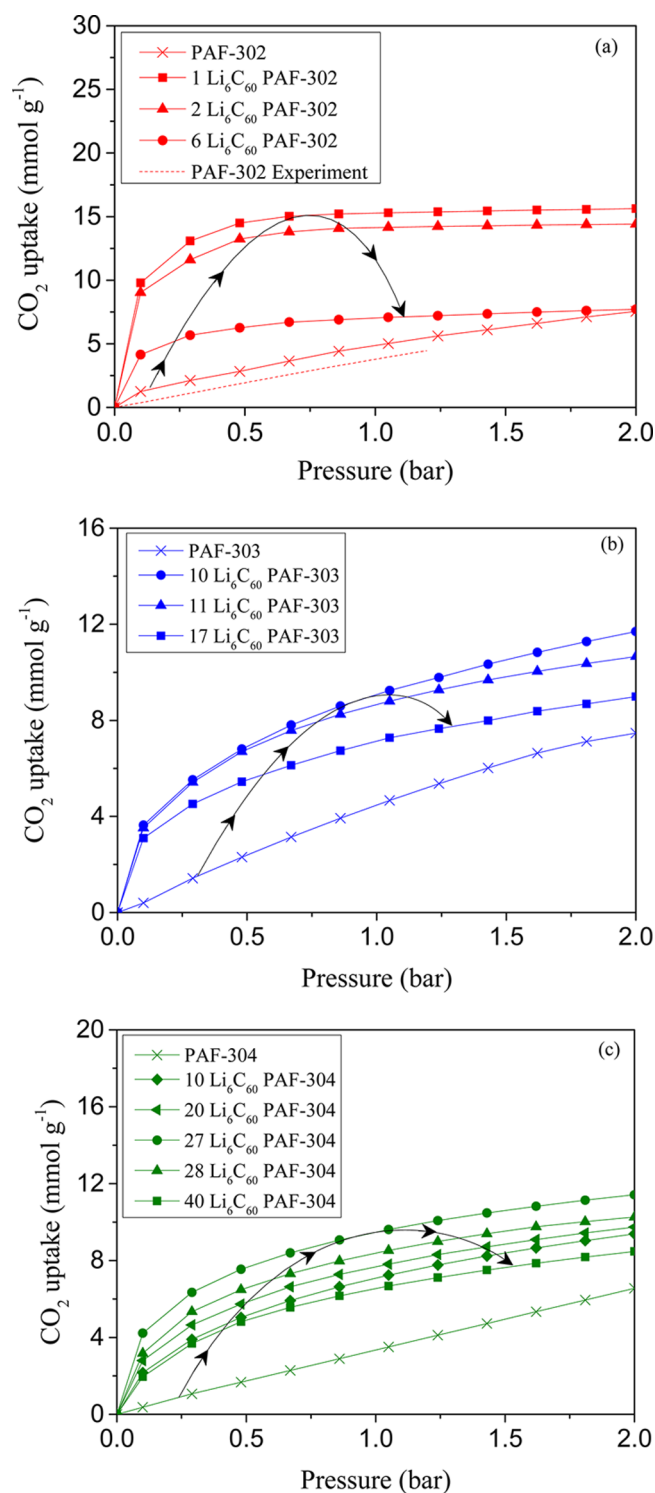


Figure 2. CO₂ uptake at 2 bar and 298 K for Li₆C₆₀ impregnated (a) PAF-302, (b) PAF-303, and (c) PAF-304. The red dotted line is the experimental results of CO₂ uptake in bare PAF-302 from Konstas et al.²⁴ Arrows emphasize the trends with the increasing amount of impregnation.

Li₆C₆₀ loading. The maximum volumetric surface areas of 2096, 2140, and 2109 m²/cm³ were achieved for PAF-302, PAF-303, and PAF-304, respectively, with corresponding numbers of Li₆C₆₀ molecules of 1, 10, and 27. Therefore, the maximum CO₂ uptake is a result of maximizing the volumetric surface area with impregnation. Frost et al.⁶⁰ also observed structure–

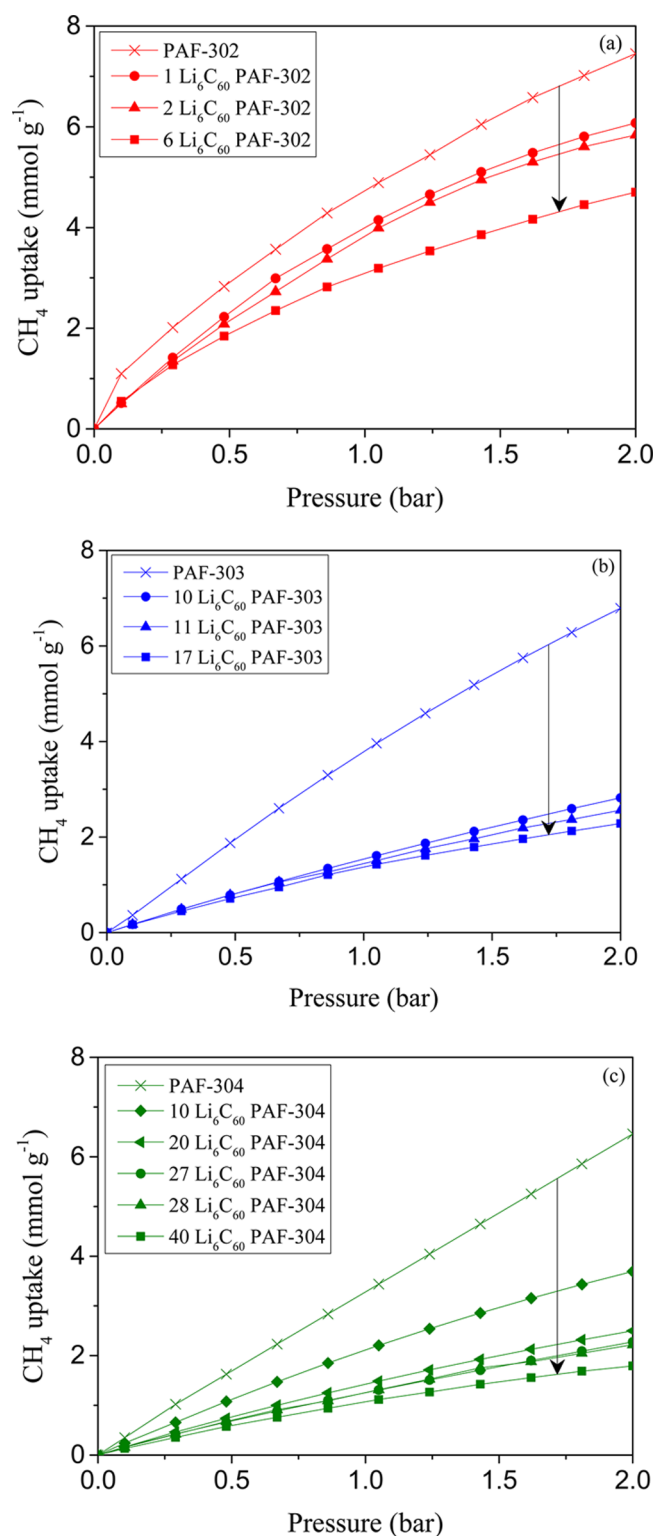


Figure 3. CH_4 uptake at 2 bar and 298 K for Li_6C_{60} impregnated (a) PAF-302, (b) PAF-303, and (c) PAF-304. Arrows emphasize the trends with the increasing amount of impregnation.

property relationships that were pressure-dependent. These trends are confirmed here within the medium to low range of pressures where impregnation and ligand extension allows the control of both the surface area and pore volume.

The isosteric heat of adsorption (q_{st}) for CO_2 and CH_4 is shown in Figure 5a,c, respectively, and is directly related to the

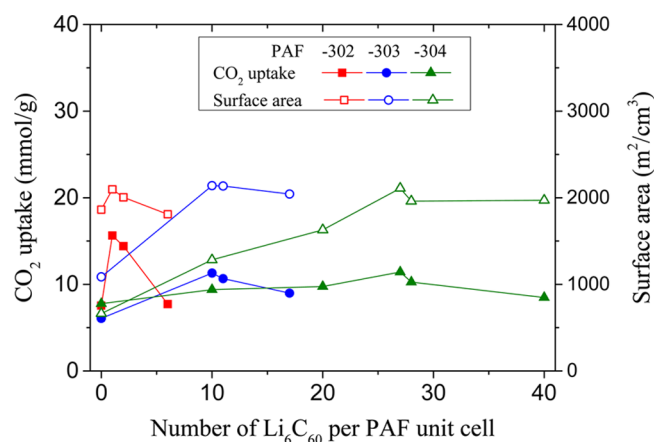


Figure 4. Structure property relationships among CO_2 uptake, Li_6C_{60} loading and volumetric surface area at 2 bar and 298 K. Solid symbols represent CO_2 uptake in PAFs, and open symbols represent the volumetric surface area of corresponding PAFs.

gas–framework interaction strength. The q_{st} in bare PAF-303 and PAF-304 for CO_2 is in the ranges 16–18 and 17–19 kJ/mol, respectively, whereas, for 10 Li_6C_{60} PAF-303 and 27 Li_6C_{60} PAF-304 this value reaches maximum ranges of 39–41 and 41–43 kJ/mol, respectively. These values are in agreement with DFT-based calculations that predict a binding energy of 19 and 45 kJ/mol for CO_2 on PAF and Li_6C_{60} , respectively, Figure 5b. These q_{st} values of CO_2 in impregnated PAFs are much higher than CH_4 q_{st} values, which are 17 and 18 kJ/mol for 10 Li_6C_{60} PAF-303 and 27 Li_6C_{60} PAF-304, respectively. These high differences in q_{st} values also indicate the promise for high selectivity of CO_2 over CH_4 .

The radial distribution function (RDF) between Li_6C_{60} in PAF-304 and the guest molecules is shown in Figure S2 of Supporting Information. A peak in $g(r)$ for CO_2 is observed at $r = 4$ Å, indicating a high density of CO_2 close to charged Li_6C_{60} , whereas no significant peaks exist for CH_4 , indicating bulk-like gas behavior. This confirms that CO_2 interacts strongly with the Li_6C_{60} surface within the PAF, forming an adsorbed layer, whereas CH_4 molecules interact weakly. Considering this, an adsorbed layer that is denser than the bulk gas phase will enhance the overall uptake and will correlate directly with the available surface area. For CH_4 , on the contrary, there is only bulk gas phase present, which correlates with the accessible pore volume that continually decreases with impregnation.

The adsorption separation factor is defined by $S_{i/j} = (x_i/x_j)(y_j/y_i)$, where x_i and y_i are the mole fraction of component i in the adsorbed phase and the bulk feed, respectively. For ideal selectivity $y_j/y_i = 1$, and therefore, $S_{i/j} = x_i/x_j$. Here, the ideal gas selectivity for CO_2/CH_4 was plotted against CO_2 uptake in Figure 6a–c and Figure S2 (in Supporting Information) for pressures up to 2 bar. This can be defined as a trade-off plot where a maximum selectivity along with a maximum uptake is desired. The highest selectivities were observed for 27 Li_6C_{60} PAF-304, 10 Li_6C_{60} PAF-303, and 1 Li_6C_{60} PAF-302. Both selectivity and uptake increased up to an optimum number of Li_6C_{60} loading and then decreased with further impregnation.

For industrial application, the mixed selectivity is of interest. Here we predict the mixed selectivity using IAST for different ratios of $\text{CO}_2:\text{CH}_4$ (Figure 7 and Figure S3, Supporting Information). The feed composition is assumed to be 20:80. From the IAST predictions we observe a reduced CO_2 uptake and an increased selectivity. This is because the CO_2 will

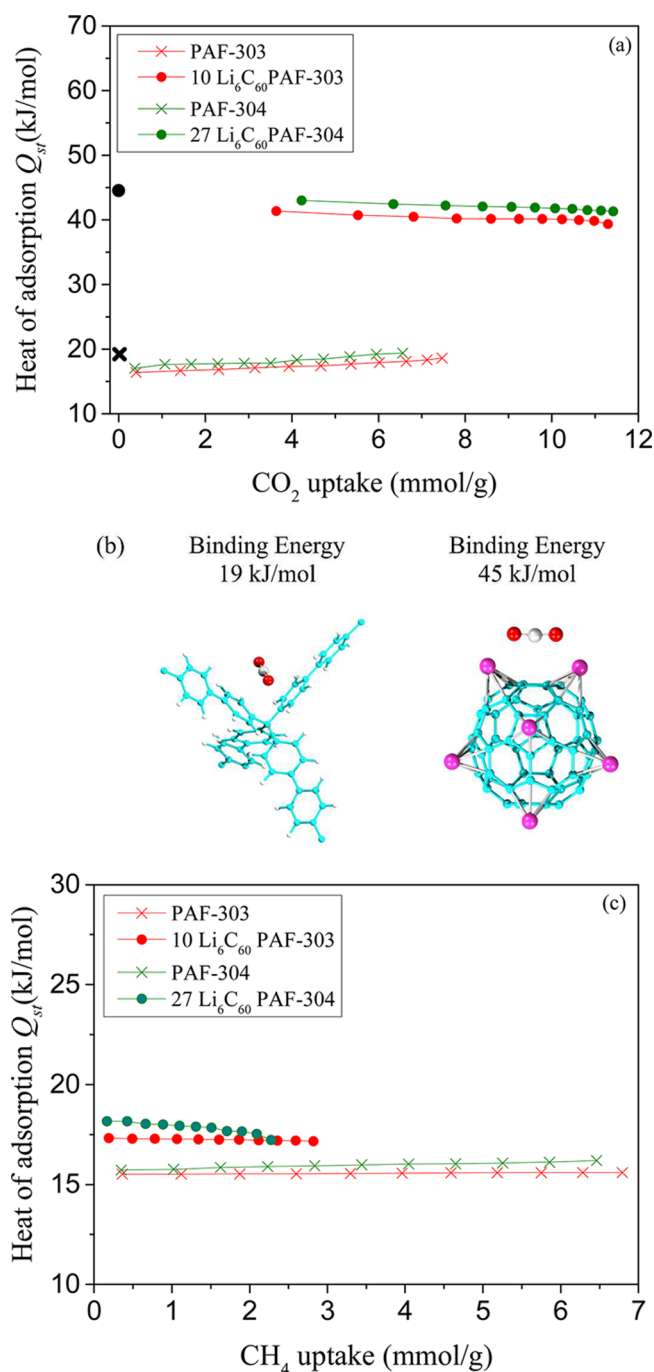


Figure 5. (a) CO₂ isosteric heats of adsorption with DFT-based binding energy values (solid black symbols). (b) Strongest binding sites for CO₂ on PAF and Li₆C₆₀ from DFT calculations with binding energies. (c) Isosteric heats of adsorption of CH₄ in bare PAFs and impregnated PAFs.

dominate available adsorption sites over CH₄ but at a loss of capacity. For a higher selectivity, fewer separation stages are required and for higher CO₂ uptake less material is required. For all gas mixture ratios, the selectivity of the impregnated PAFs followed the following order 27 Li₆C₆₀ PAF-304 > 10 Li₆C₆₀ PAF-303. The IAST mixture adsorption also indicated that Li₆C₆₀ impregnation within PAFs enhanced the separation efficiency of an adsorbed based system. The separation of CO₂ from the 20:80 CO₂:CH₄ mixture is 47 and 31 for 27 Li₆C₆₀ PAF-304 and 10 Li₆C₆₀ PAF-303, respectively, which are larger

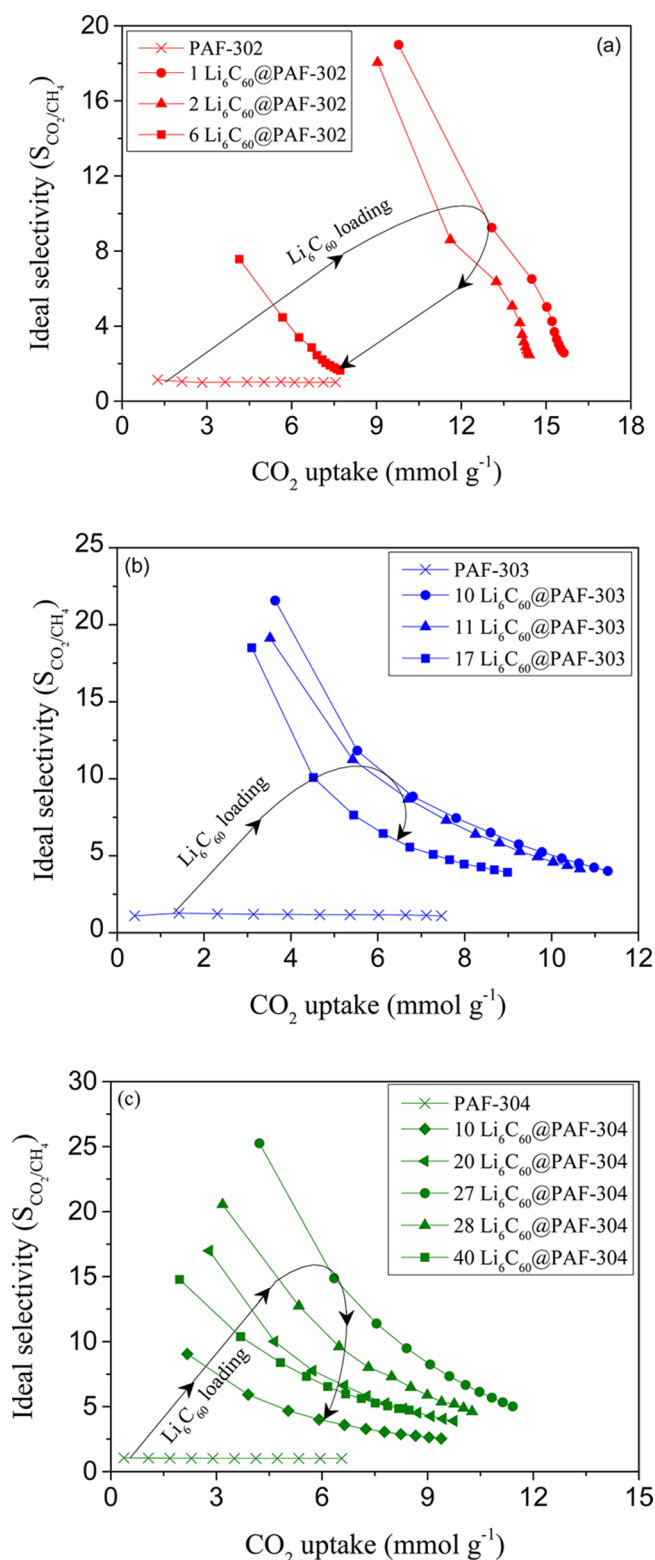


Figure 6. Ideal selectivity CO₂/CH₄ vs CO₂ uptake at 298 K in Li₆C₆₀ impregnated (a) PAF-302, (b) PAF-303, and (c) PAF-304. Arrows emphasize the trends with the increasing amount of impregnation.

than other promising adsorbents such as covalent organic frameworks, zeolitic imidazolate frameworks and IRMOF-1.^{61,62} The selectivities are also above the zeolite SA currently used within industry.⁶³

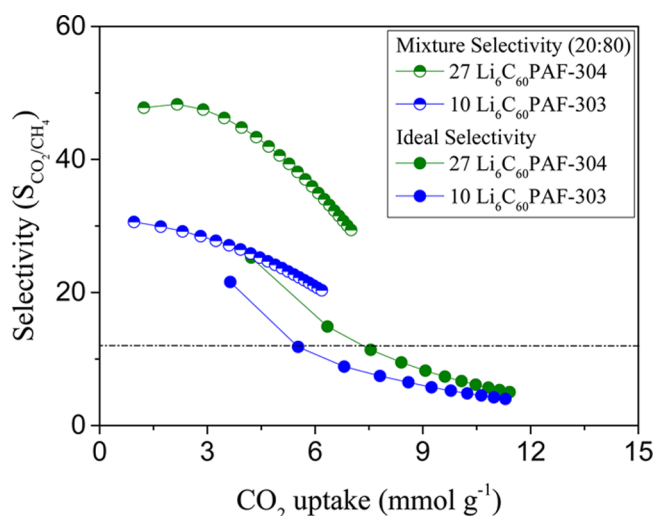


Figure 7. Selectivity vs CO_2 uptake at 298 K in 27 Li_6C_{60} PAF-304 and 10 Li_6C_{60} PAF-303 at various pressures. The dashed line is selectivity value for the most commercially used zeolite 5A.⁶³

Finally, comparisons with simulated performances for other materials⁶⁴ were made (Figure 8). Here, the ideal selectivity

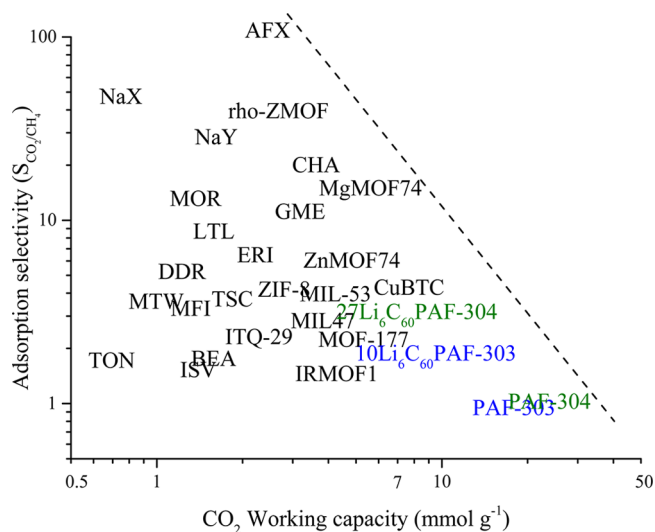


Figure 8. Adsorption selectivities vs working capacity (adsorption cycle between 1 and 10 bar) for CO_2/CH_4 mixtures at 300 K in a variety of MOFs, zeolite, and PAFs structures. Dashed line highlights the upper bound trade-off trend.

and the working capacity (or delta loading) were used. The working capacity is defined as the difference between uptakes at desorption (1 bar) and adsorption (10 bar) pressures. Twenty-seven Li_6C_{60} PAF-304 and 10 Li_6C_{60} PAF-303 showed moderate selectivities with relatively high working capacities compared to those of the other adsorbents. Higher selectivities were found at 2 bar, which means that the separation could be performed at lower pressures, assuming that the materials is completed evacuated of gas. This could possible reduce the energy requirements for separation.

There is an apparent upper bound trend observed for all the adsorbents, as highlighted by a dashed line in Figure 8. For our materials, an increase in selectivity is associated with a loss in working capacity. Within the membrane literature this has been

correlated with the size of the gas molecules. This may not be the case for adsorbents.

IV. CONCLUSION

The adsorption of CO_2/CH_4 mixtures has been investigated using molecular simulation for Li_6C_{60} impregnated PAF structures. The simulation isotherms for pure components of CO_2 and CH_4 are in good agreement with the literature.²⁴ The highest adsorption selectivity for CO_2 over CH_4 is predicted as 47–48 for 27 Li_6C_{60} PAF-304 and 30–31 for 10 Li_6C_{60} PAF-303. The highest volumetric surface area correlated with the highest CO_2/CH_4 selectivity and the highest CO_2 uptake at the optimal Li_6C_{60} loading. The results show that the available surface area within 27 Li_6C_{60} PAF-304 and 10 Li_6C_{60} PAF-303 offer stronger adsorption sites for CO_2 than for CH_4 . The high CO_2 adsorption selectivity at 2 bar suggests that $\text{Li}_6\text{C}_{60}@$ PAF could be successfully used for natural gas (CH_4) purification.

In comparison with other adsorbents, the impregnated PAFs showed moderate selectivities with relatively high working capacities at standard operating conditions cycling between 1 and 10 bar. There is an apparent upper bound trade-off between selectivity and capacity that the impregnated PAFs cannot overcome. Overall, the impregnated PAFs have tunable surface areas and porosity to customize separation requirements.

■ ASSOCIATED CONTENT

Supporting Information

Table S1 shows the composition of natural gas reservoirs across the world. Figure S1 shows the charge assignment within the frameworks for (a) PAF-302 (four types of carbon and one type of hydrogen atom), (b) PAF-303 (eight types of carbon and two types of hydrogen atom), (c) PAF-304 (eight types of carbon and two types of hydrogen atom), and (d) Li_6C_{60} (three types of carbon and one type of lithium atom). Figure S2 shows the radial distribution function $g(r)$ between the Li_6C_{60} and the center of mass for CO_2 and CH_4 molecules. Figure S3 shows the ideal selectivity of CO_2/CH_4 at 298 K and 2 bar. Figure S4 shows the selectivity vs CO_2 uptake at 298 K in (a) 27 Li_6C_{60} PAF-304 and (b) 10 Li_6C_{60} PAF-303 for different ratios of $\text{CO}_2:\text{CH}_4$. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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